

ABSTRACT

A gasket material that is manufactured from a joint seat (1) which is made from an ingredient made by mixing and kneading rubber, reinforced fiber and filler, and pressurized laminating and vulcanizing the ingredient by means of calender roll, characterized in that at least the outermost layer (1a) of said joint seat that faces said cold roll is formed to have its flexibility and smoothness. According to this invention, the seal efficiency of the gasket which is made from the joint seat (1) under the low surface pressure can improve drastically in comparison with the present gasket.